

FEEL THE HEAT!

RacePace Rear Smash Bumper for Polaris RZR XP 1000 & XP Turbo

Part # 01-1110	RacePace Rear Smash Bumper RZR XP 1000, XP 4 1000 & XP Turbo	Black
Part # 01-1111	RacePace Rear Smash Bumper RZR XP 1000, XP 4 1000 & XP Turbo	Red
Part # 01-1118	RacePace Rear Smash Bumper RZR XP 1000, XP 4 1000 & XP Turbo	Blue

Congratulations on your purchase of the DragonFire RacePace Rear Smash Bumper for the RZR XP 1000! Designed to fit all 2 and 4 seat XP1K models, this bumper is built to look good, protect the rear of your Side-X-Side and upgrade the rear linkage plate. Hand made in the USA, the smash bumper provides the perfect combination of protection, function, style and to top it all off; it's easy to install. See below installation instructions for reference and your RZR XP1K will be running at RacePace in no time! Be sure to check out the full line of DragonFire Accessories for your Polaris vehicle at your local authorized dealer or online at <http://www.DragonFireRacing.com>



- Read and understand these instructions before installing product
- This product does not provide roll over protection
- Ensure doors are securely latched and locked prior to operating vehicle
- Do not use product if there are any signs of damage

Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

Tools Required

Floor Jack & Stands

T40 Torx

Ratchet

7/16" Socket & Wrench

10mm Socket

15mm Socket & Wrench

17mm Socket

Step 1: Place vehicle on a flat and level surface. Place gear selector in "Park" and remove keys from the ignition.

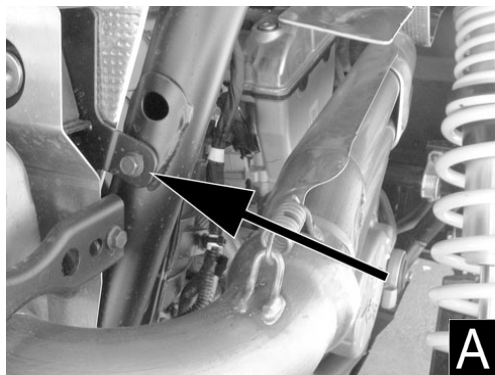
Step 2: Lift rear of vehicle until rear wheels are just off of the ground and secure with jack stands.

Step 3: Unbolt factory plate brace on the rear links and remove. Retain factory nuts, washers and two of the bolts to be reused.

Step 4: Remove screw holding muffler hanger, located just below the factory Lock & Ride mounting holes. (Figure A) Repeat for driver side.

Step 5: Place DragonFire Rear bumper on the vehicle and hold in place with 2 factory bolts installed on the top mounting holes of the lower bumper bracket. (Figure B) This may require assistance from an additional person.

Step 6: Install upper struts on to bumper by pulling back slightly on the bumper. (Figure C) Align the holes in the tube with the bumper and insert supplied 1/4" hardware with a washer on each side. Verify the hole on the tab matches the hole in the vehicle frame. Secure with supplied nylon lock nuts, leaving loose for adjustment later. Reinstall factory screws removed in Step 4, also leaving loose for adjustment later.



Step 7: Locate supplied 10mm bolts and spacers. Install with the bolts in the lower mounting holes on the bumper and the spacers positioned between the bumper mount plate and the suspension radius rod. (Figure D) Secure with factory nuts removed in Step 3. Leave loose for adjustment in next step.

Step 8: With all hardware loosely installed, align the bumper with the rear tail lights of the vehicle. Snug all hardware and confirm alignment.

Step 9: Torque 1/4" hardware to 10 ft-lbs (120 in-lbs). Torque all remaining hardware to specifications in the factory service manual.

Step 10: This completes installation. Time to ride and enjoy!

ProTip: Periodically check all hardware and re-tighten if needed.

For further assistance please contact us at customerservice@dragonfireracing.com or 1-800-708-9803.



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